

Side Gusset Bags

Printed pouches | flexible packaging manufacturer





1. About side gusset bags

Side gusset bags have 2 folded gussets on left and right sides, hence while holding the same weight of product, its footprint on shelves is decreased. For the reason that the bag has more sides for displaying, the printing solution can be more rich and colorful.

And the bags are widely applied in coffee and tea shops for retailing purpose, with add-ons like tab, ziplock, valve... Besides, since it can sit well, additional outside packaging materials can be omitted to save cost.

What's more, for different applications, we have different films structure to cater. Not to mention that full range of materials and elements like tab, zipper, hang hole are available for your projects. Therefore a longer shelf life is possible.

Above all, the side gusset bags are widely used in below industries:

- Coffee
- Tea
- Rice
- Flour
- Pet food and treats
- Whey protein powder
- Cereal

1.1 MAIN MATERIALS

- MOPP
- OPP
- PET
- VMPET
- LDPE
- ALUMINUM
- NYLON









1.2 DESIGN ACCESSORIES

- Round corners
- Zip lock
- Hang hole
- Tear notches
- Window
- Childproof locking
- Spout
- Valve







OPENING WITH SIDE ZIPPER, TIN TIE AND NO ZIPPER





1.3 SIZE REFERENCE

Width x Height x Gusset	Weight by Rice
9.5 x 18.5 x 6 cm	100 g
12.5 x 19.5 x 7.9 cm	250 g
13.2 x 15 x 8 cm	500 g
10 x 20 x 6 cm	500 g
12 x 22 x 6 cm	700 g
14 x 24 x 6 cm	1000 g
15 x 33.5 x 10 cm	1000 g
16 x 26 x 8 cm	1750 g
18 x 28 x 8 cm	2000 g
27 x 41.5 x 11 cm	2500 g
20 x 30 x 8 cm	2750 g



2.1 Digital printing



Digital printing allows MOQ to be 200 to 500 bags as a start. Very widely applied while trial orders or startups needed.

No color limits, no plates needed, swift delivery time in 10 days.

2.2 Gravure printing



Gravure plate printing normally requires a MOQ of 5000 to 10000 bags. Especially preferred when clients want to settle down a long term design and save long term packaging cost significantly.

One plate for one color per design.

Including making plates, normal lead time is 15-25 days.

2. Printed pouches manufacturer

As a professional manufacturer in China, we have been producing and supplying this side gusset bags for years.

And our facility are equipped with:

- 2 gravure printing lines and 1 digital printing line
- 2 laminating lines
- 2 side gusset bag bagging lines

What's more, with both plate printing and digital printing, we are able to offer custom printed pouches to both big and small orders.

Unless you have special requests, normally we use FDA approved food grade BPA free plastic films as raw materials. In addition, from raw material quality assurance to finished bags integrity testing, we are committed to offer you the best flat bottom pouches at best price.

You are welcome to contact us via info@gozeniths.com right now, we will get back to you in 12 hours.

2.3 Films laminating



Printed films laminated with barrier lining and heat sealing films to form multi functional rolls of films.

2.4 Roll bagging



Resealable zip lock added and bagged into finished printed pouches



2.5 Integrity testing



2.6 Packing and delivery



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... Also wanted to say thank you again for the bags: They are amazing:

M60D Masters

... Great job guys: Really thank you for your input:



... Great job guys: Really thank you for your input:

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printed stand up pouch



three side sealed bag



block bottom bag



pillow printed pouches



side gusset bag



more options